



***IFF REVOLVER
SHOTGUN
USER MANUAL***

**READ THE INSTRUCTIONS AND WARNINGS IN
THIS MANUAL CAREFULLY BEFORE USING THIS
FIREARMS**

THANK YOU FOR CHOOSING A “INTERNATIONAL FIREARMS FACTORY” PRODUCT

WARNINGS

Read very carefully this instruction manual before handing this shotgun.

The manufacturer is not responsible for damage to objects caused by misuse of the firearm or for injuries to persons or animals, or in case of death, caused voluntarily or involuntarily by the firearm user.

The manufacturer is not responsible for injuries caused by poor maintenance, misuse of the firearm, unauthorized or improper modifications.

The manufacturer declines responsibility for the indirect consequences of any injuries and/or death of persons or animals, damage to objects caused by use of the firearm or by primer explosion, by bullet's ricochet, or unsafe loading practices and/or procedure.

Read the entire manual and learn the proper use of the firearm without live ammunition.

It is important that you understand the proper use of this product. The life of the people close to you may depend on your safe behavior.

If the manual is not clear, please contact the dealer where you bought the firearm or call the distributor or the manufacturer by using the contact information provided within this manual.

The manufacturer declines any responsibility for misuse of the firearm. In case of alteration of the firearm, The manufacturer declines any civil and penal responsibility and will not refund any damage.

Quality Inspection: Every firearm is thoroughly inspected by the manufacturer, for function and cosmetic blemish, prior to shipment.

SAFETY RULES

- **Read the instructions carefully before use. Reading the manual and careful examination of the firearm are fundamental to avoid any kind of problem.**
- **Be aware that you are handling a firearm; therefore your knowledge and behavior may affect your life and those of the people close to you.**
- **Firearms and ammunitions must be kept in separate places.**
- **Always keep firearm and ammunitions out of reach of children.**
- **Store the firearm in a clean, dry and airy place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity.**
- **The firearm must always be stored unloaded, always check that the chamber is empty.**
- **Keep away from open flames or heating sources. Never leave a loaded firearm unattended. Never leave the firearm loaded, it could fall and cause injury and death. Always point the firearm in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the firearm and when handing it to someone else. Never take someone's word that it is unloaded. Always make sure the firearm is unloaded before laying it down or handing it to someone else.**
- **After use, clean and lubricate the inside of the barrel with appropriate oil. Grease or oil build up can cause excessive pressure and result in serious personal injuries. Before using the firearm again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.**

SAFETY RULES

- **Never rest your finger on the trigger until the very moment you wish to shoot. Always keep the safety on until you are ready to safely shoot at an intended target. Note: Safety devices on firearms are extras and are not a substitute for your proper and safe handling practices.**
- **Always keep the firearm unloaded when transporting it from home to the shooting areas. Carefully check that cartridge chamber is empty.**
- **When you walk around with the firearm in a shooting area, always keep the muzzle pointed in a safe direction.**
- **Never run with a loaded firearm, do not cross any obstacle (fences or water courses, etc.) or walk where there is any possibility of slipping or falling without having your firearm unloaded and in safety position.**
- **When selecting a place to shoot, always be absolutely sure of your target and the area behind it before you touch the trigger, making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target with a range up to 1.5 miles. If you have any doubt, do not shoot.**
- **Never shoot against a solid surface or in a pool of water, the projectiles could ricochet and shoot toward any direction. Do not shoot up into the sky.**
- **Keep all bystanders behind you, standing beside a shooter is not a safe position. Make sure all other shooters and bystanders are well away from the ejection port.**
- **Do not smoke while handling, loading or shooting any ammunition, especially black powder. Keep black powder in a closed container at all times, re-closing the container after each and every use. habits is the best way to prevent accidents.**

SAFETY RULES

- **Never drink alcoholic beverages or take any drugs before orduring shooting, as this not only constitutes criminal disregard for your safety and that of others, but will seriously impair your judgment and vision. Never use a firearm while you are taking medication unless you have checked with your doctor to ensure you are fit to handle the firearm safely.**
- **Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your firearm and other firearms close to you, could result in permanent hearing loss.**
- **Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.**
- **Wash hands thoroughly after shooting and handling firearms to remove any unwanted residues.**
- **Never leave the loaded firearm or the loaded magazine in the sun.**
- **By replica firearms there is no modern safety. In this case you must pay even more attention to safety rules**
- **Be sure you have and use the proper ammunition. USE ONLY HIGH QUALITY .410 CALIBER AMMUNITION FOR YOUR REVOLVER SHOTGUN**

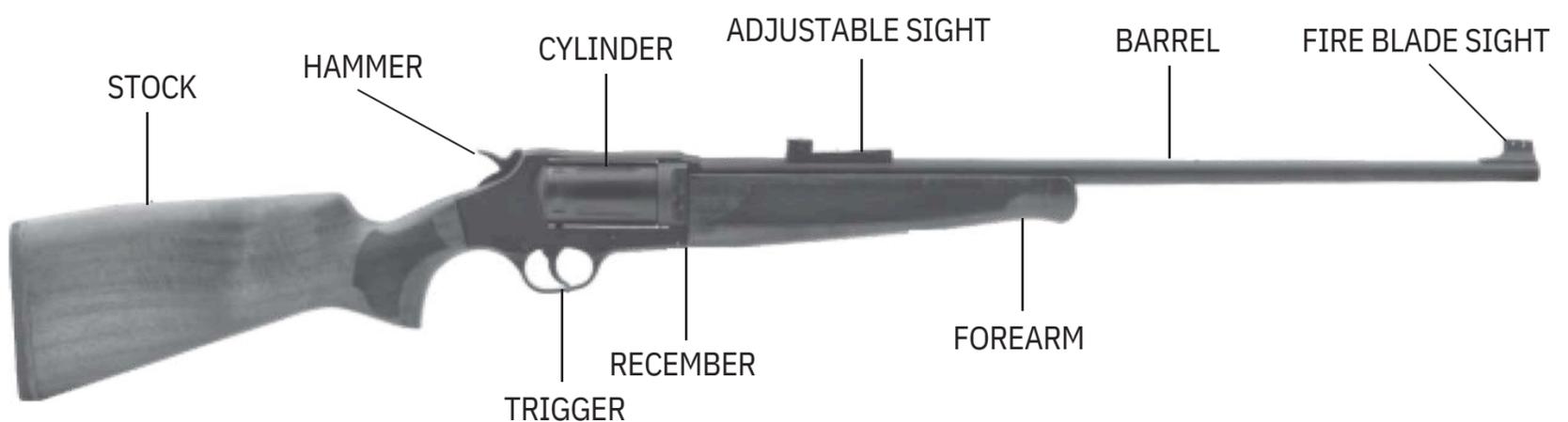
REMEMBER : No mechanical safety device is infallible. The user is responsible for injuries or damages caused to him or to other persons. Complete knowledge of your firearm can make the difference.

IDENTIFYING MARKINGS

Every firearm produced in our factory has a serial number that is marked on the receiver/frame . In addition to the serial number you will also find the manufacturers information with the model name and caliber marked either on the frame or the barrel as required by law.

WARNING : These markings must not be removed from the firearm for any reason.

REVOLVER OPERATION



1. Always keep your Revolver unloaded after shooting.
2. Be careful not to squeeze of the trigger while the Revolver is empty.
3. Never point the Revolver to people or dwellings while loading and do not attempt to load in closed areas.
4. Never leave a loaded Revolver unattended.
5. Do not forget to unload the shot gun if you decide not to shoot.

Revolver has a cylinder with 5 (five) chambers, turning around a central axis which allows you to fire five shots. The number of cylinder chambers can be reduced to 3 (three) using wedges provided together with the Revolver Shotgun.

When the cylincker is locked in position, the firearm is ready for firing. The shots may be fired by single action (by cocking the hammer and there after, pulling the trigger) or by double action (by merely pulling the trigger). Single and double action causes the cylinder to advance, aligning in succession, each of the cham- bers with the barrel.

LOADING THE CYLINDER

Point the barrel in a safe direction and with the thumb of the right hand on the left side of the receiver (see fig. 1), push the thumb piece forward (see step 1) and at the same time press the cylinder swinging it out to the left (see step 2). Holding the gun with the muzzle pointing down ward and the cylinder in its outermost position insert the cartridges (see figure 2). Once loaded, the cylinder must be closed again gently but fir mly to its original position in the frame until it latc hes. After this, the locking must be checked.



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UNLOADING THE CYLINDER

To unload the gun, the process is the same as to load it, but after opening, the barrel is pointed upward. Cart- ridges are then ejected by pressing sharply on the extractor rod. Be sure that all fired cartridges are ejected. The cylinder is now ready to be reloaded. The spent cases will be hot and may have sharp edges. Exercise caution when removing the cases or injury may occur.



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Always make sure the muzzle is pointed in a safe direction. **2.**

SAFETY FIRST: Never attempt to load or unload any firearm

inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently

do not offer a completely safe direction to point the firearm; if an

accidental discharge occurs, there is a great risk of injury or

property damage. **3. SAFETY FIRST :** Before loading, always

clean all grease and oil from the bore and chamber, and check to

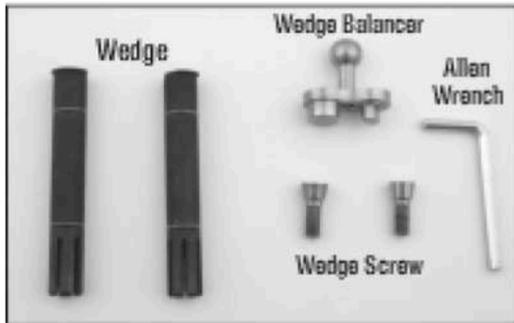
be certain that no obstruction is in the barrel. Any foreign matter

in the barrel could result in a bulged or burst barrel or other

damage to the firearm, and could cause serious injury to the

shooter or to others.

ASSEMBLY AND DISASSEMBLY



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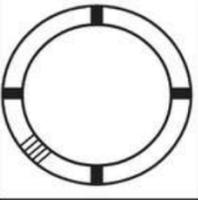
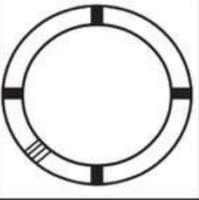
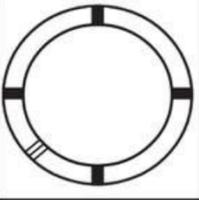
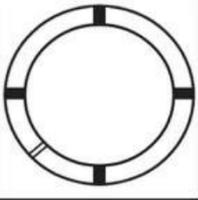
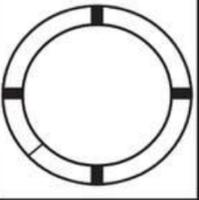


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Always make sure the muzzle is pointed in a safe direction. **2. SAFETY FIRST:** Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently do not offer a completely safe direction to point the firearm; if an accidental discharge occurs, there is a great risk of injury or property damage. **3. SAFETY FIRST :** Before loading, always clean all grease and oil from the bore and chamber, and check to be certain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst barrel or other damage to the firearm, and could cause serious injury to the shooter or to others.

USAGE OF CHOKE TUBES

The choke is what controls the openness or tightness of the pattern of your shotgun. The chart below lists the choke available (from open to tight), and the corresponding marks that indicate the choke of your specific shotgun.

		IC	M	IM	F
CHOKE TUBE					
BBLS	*****	****	***	**	*

Never fire or run gun cleaning tools through a barrel that uses choke tubes without having a choke tube installed. The threads of the choke tube and the internal threads of the barrel should be cleaned after each use and before installation of the tube.

To install a tube: insert the tube into the barrel and tighten with your fingers. Once the tube is finger tightened, tighten with the appropriate choke-tube wrench until the tube is snug. DO NOT over tighten or forcefully tighten with wrench.

CLEANING & MAINTENANCE

WARNING: Make sure the firearm is unloaded.

1. Make sure the broad, polished finely fitting mating surface of a the breech block and receiver is especially clean and lightly oiled with high quality gun oil. Do not use silicone, lanolin or WD-40.

2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches.

IMPORTANT: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels without having a choke tube installed.

Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove.

Never fire your gun without choke tubes completely tighten in barrels. Do not over tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the mechanism because it may hamper proper functioning and will soak into the wood.

After extended periods of heavy use, your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.

3. Care for your wood stock and forearm the same way you would a piece of furniture with the same finish.

STORAGE

- 1. Clean thoroughly and oil your firearm before storage.**
- 2. Store the firearm in a case to prevent scratches and dents.**
- 3. Store your firearm in a dry place to prevent corrosion.**
- 4. Store the firearm away from children and in a place where it cannot be obtained by those unauthorized to use it.**
- 5. Always store firearm unloaded and separately from and ammunition.**



INTERNATIONAL
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