

INTERNATIONAL FIREARMS FACTORY

IFF SHOTGUN OF MSZ
SERIES
USER MANUAL

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARMS

THANK YOU FOR CHOOSING A "INTERNATIONAL FIREARMS FACTORY" PRODUCT

WARNINGS

Read very carefully this instruction manual before handing this shotgun.

The manufacturer is not responsible for damage to objects caused by misuse of the firearm or for injuries to persons or animals, or in case of death, caused voluntarily or involuntarily by the firearm user.

The manufacturer is not responsible for injuries caused by poor maintenance, misuse of the firearm, unauthorized or improper modifications.

The manufacturer declines responsibility for the indirect consequences of any injuries and/or death of persons or animals, damage to objects caused by use of the firearm or by primer explosion, by bullet's ricochet, or unsafe loading practices and/or procedure.

Read the entire manual and learn the proper use of the firearm without live ammunition.

It is important that you understand the proper use of this product. The life of the people close to you may depend on your safe behavior.

If the manual is not clear, please contact the dealer where you bought the firearm or call the distributor or the manufacturer by using the contact information provided within this manual.

The manufacturer declines any responsibility for misuse of the firearm. In case of alteration of the firearm, The manufacturer declines any civil and penal responsibility and will not refund any damage.

Quality Inspection: Every firearm is thoroughly inspected by the manufacturer, for function and cosmetic blemish, prior to shipment.

SAFETY RULES

- Read the instructions carefully before use. Reading the manual and careful examination of the firearm are fundamental to avoid any kind of problem.
- Be aware that you are handling a firearm; therefore your knowledge and behavior may affect your life and those of the people close to you.
- Firearms and ammunitions must be kept in separate places.
- Always keep firearm and ammunitions out of reach of children.
- Store the firearm in a clean, dry and airy place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity.
- The firearm must always be stored unloaded, always check that the chamber is empty.
- Keep away from open flames or heating sources. Never leave a loaded firearm unattended. Never leave the firearm loaded, it could fall and cause injury and death. Always point the firearm in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the firearm and when handing it to someone else. Never take someone's word that it is unloaded. Always make sure the firearm is unloaded before laying it down or handing it to someone else.
- After use, clean and lubricate the inside of the barrel with appropriate oil. Grease or oil build up can cause excessive pressure and resultin serious personal injuries. Before using the firearm again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.

SAFETY RULES

- Never rest your finger on the trigger until the very moment you wish to shoot. Always keep the safety on until you are ready to safely shoot at an intended target. Note: Safety devices on firearms are extras and are not a substitute for your proper and safe handling practices.
- Always keep the firearm unloaded when transporting it from home to the shooting areas. Carefully check that cartridge chamber is empty.
- When you walk around with the firearm in a shooting area, always keep the muzzle pointed in a safe direction.
- Never run with a loaded firearm, do not cross any obstacle (fences or water courses, etc.) or walk where there is any possibility of slipping or falling without having your firearm unloaded and in safety position.
- When selecting a place to shoot, always be absolutely sure of your target and the area behind it before you touch the trigger, making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target with a range up to 1.5 miles. If you have any doubt, do not shoot.
- Never shoot against a solid surface or in a pool of water, the projectiles could ricochet and shoot toward any direction. Do not shoot up into the sky.
- Keep all bystanders behind you, standing beside a shooter is not a safe position. Make sure all other shooters and bystanders are well away from the ejection port.
- Do not smoke while handling, loading or shooting any ammunition, especially black powder. Keep black powder in a closed container at all times, re-closing the container after each and every use. habits is the best way to prevent accidents.

SAFETY RULES

- Never drink alcoholic beverages or take any drugs before orduring shooting, as this not only constitutes criminal disregard for your safety and that of others, but will seriously impair your judgment and vision.
 Never use a firearm while you are taking medication unless you have checked with your doctor to ensure you are fit to handle the firearm safely.
- Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your firearm and other firearms close to you, could result in permanent hearing loss.
- Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.
- Wash hands thoroughly after shooting and handling firearms to remove any unwanted residues.
- Never leave the loaded firearm or the loaded magazine in the sun.
- By replica firearms there is no modern safety. In this case you must pay even more attention to safety rules.

REMEMBER: No mechanical safety device is infallible. The user is responsible for injuries or damages caused to him or to other persons. Complete knowledge of your firearm can make the difference.

IDENTIFYING MARKINGS

Every firearm produced in our factory has a serial number that is marked on the receiver/frame. In addition to the serial number you will also find the manufacturers information with the model name and caliber marked either on the frame or the barrel as required by law.

WARNING: These markings must not be removed from the firearm for any reason.

DESCRIPTION & SPECS

Your shotgun is gas operated. The gas created from firing a live shot shell operates the action. Once the first shell has been fired, the next shell in the magazine will automatically cycle into the chamber, and this cycle will continue (each time the trigger is pulled) until all shells loaded in the magazine have been fired. The bolt will remain locked in the open position after the last shell is fired.

SAFETY SWITCH/BUTTON

The safety is designed to stop the trigger mechanism. Do not rely on

your firearms' safety, treat every firearm as if it were loaded and ready to fire . The safety on any firearm is a mechanical device, and it is not intended as a substitute for common sense or safe firearms handling. Always keep the muzzle pointed in a safe direction.

- 1 The safety is located behind the trigger, and provides protection against accidental or unintentional discharge under normal usage when properly used.
- 2 To engage the safety, push the button so that it protrudes from the right side of the gun and RED BAND MARKING CAN NOT BE SEEN. The safety should always be in the "on" or "safe" position until you intend to fire the gun. As shown in the figure on the right.



3 - When you are ready to fire the gun, press the safety button to the "off" position so that the safety protrudes from the left side of the gun and the

RED BAND MARKING IS SHOWING.

WARNING: The gun will fire when the trigger is pulled intentionally or

accidentally when the RED BAND MARKING IS SHOWING.

LOADING

Be sure the safety is in the "on" or "safe" position and the barrel is pointed in a safe direction.

1. Push in the carrier on the bottom of the receiver and make sure there are no cartridges in the magazine tube.

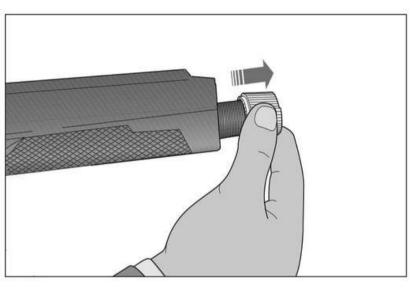
Press the carrier plunger and pull the bolt rearward locking into rear position. Visually inspect chamber for no cartridge then press the bolt release button. 3. Begin loading the shotgun from the bottom by pushing cartridge through the carrier and into magazine tube until it is retained by the magazine release button/shell stop. Repeat loading cartridges until desired amount is reached. 4. Press the carrier plunger then pull and release the bolt. This will feed a cartridge into the chamber. An additional round can now be loaded into the bottom of receiver if desired, otherwise your shotgun is ready to be fired when the trigger is pulled with the safety in the "off" or "fire" position.

UNLOADING

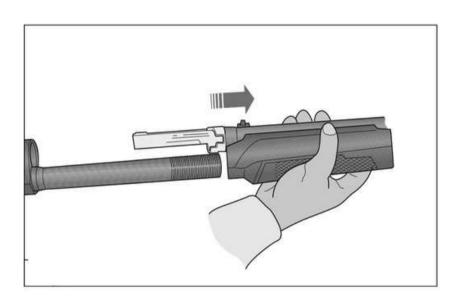
- 1 Press the carrier plunger.
- 2 Pull and release the bolt. Repeat this until all cartridges are

DISASSEMBLY

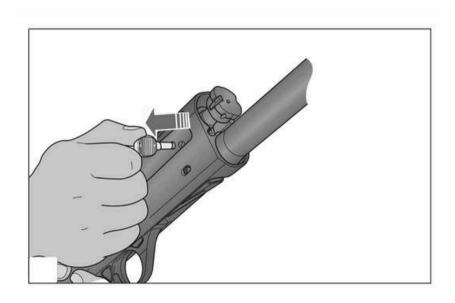
- 1. Unscrew the fore-end cap (Photo-1)
- 2. Slide The fore-end of the magazine tube(Photo-2).
- 3. Move back the mechanism and ensure that cocking lever comes to the middle of the mechanism bearing; then, pull out and remove the cocking lever. During this operation, hold the cocking-bar so that the spring doesn'tpush it forward(Photo-3)
- 4. Take out the bolt group. (Photo-4)



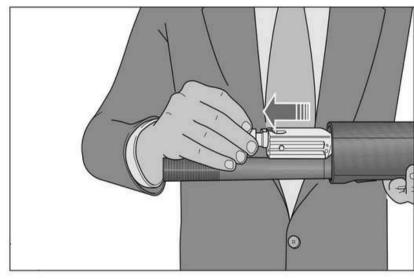




(Photo-2)

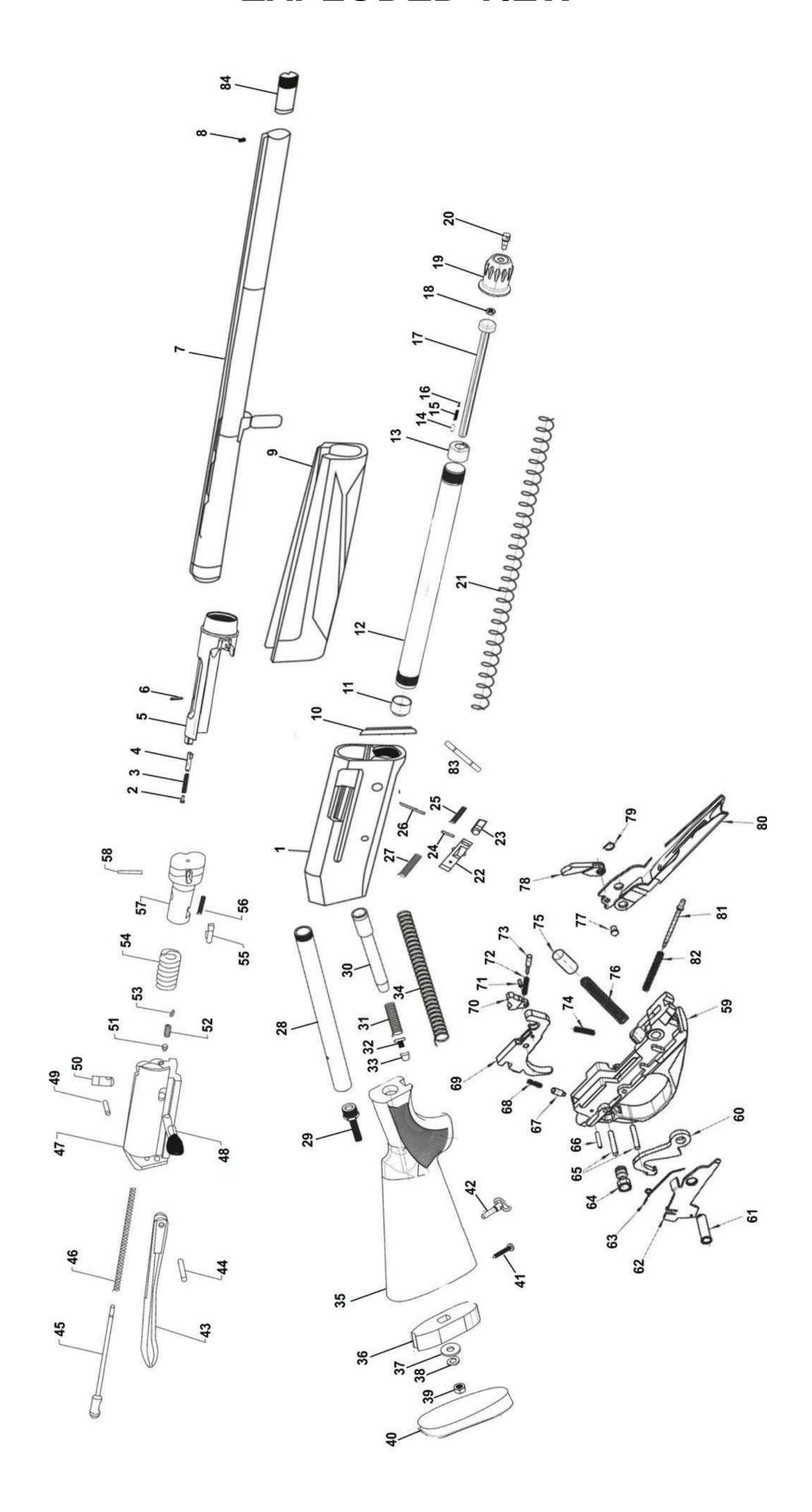


(Photo-3)



(Photo-4)

EXPLODED VIEW



PARTS LIST

Receiver Figertor Pin Figertor Spring Figertor Retaining Screw Figertor Retaining Screw Figertor Retaining Screw Figertor Spring Front Sight Front Sight Forend Figertor Spring Forend Figertor Spring Figertor	PART	DESCRIPTION	PART	DESCRIPTION
Ejector Spring 46 Firing Pin Spring 47 Bolt 47 Bolt 48	1	Receiver	44	Action Bar Pin
Berrel Extension 48 Bolt Handle Ejector Retaining Screw 49 Firing Pin Retaining Pin Front Sight 51 Bolt Handle Front Sight 51 Bolt Handle Detent Ball Front Sight 51 Bolt Handle Spring Forend Receiver Guide 53 Bolt Handle Retaining Pin Mag Follower 54 Rotating Head Spring Extractor Spring Magazine Tube 55 Extractor Magazine Retaining Spring Plunger 57 Rotating Head Mag Cap Retaining Spring Plunger 57 Rotating Head Mag Cap Retaining Spring Screw 59 Trigger Guard Mag Cap Retaining Spring Screw 59 Trigger Guard Magazine Limiter 60 Hammer Magazine Limiter 60 Hammer Forend Swivel Nut 61 Carrier through bushing Magazine Cap 62 Cartridge Oropper Detend Swivel Magazine Spring 64 Safety Magazine Spring 64 Safety Cartridge Stop Fing 65 Safety Spring Retaining Pin Cartridge Stop Spring 68 Safety Spring Retaining Pin Cartridge Stop Spring 68 Safety Spring Retaining Pin Cartridge Stop Spring 69 Trigger Recoil Spring Guide 62 Trigger Recoil Spring Guide 63 Safety Spring Petent Plunger Recoil Spring Guide 64 Safety Spring Petent Plunger Recoil Plunger Internal Buffer 75 Safety Spring Petent Plunger Recoil Plunger Internal Buffer 75 Hammer Spring Retaining Pin Recoil Plunger Internal Buffer 75 Hammer Spring Tube Hammer Spring Tube Recoil Plunger Internal Buffer 76 Carrier Latch Connection Pin Recoil Plunger Internal Buffer 86 Carrier Latch Spring Guide Stock Holding Nut 82 Carrier Latch Spring Guide Stock Holding Nut 82 Carrier Latch Spring Guide Recoil Pad Screw 84 Stock Stock Swivel	2	Ejector Pin	45	Firing Pin
Samel Extension 48 Bolt Handle Ejector Retaining Screw 49 Firing Pin Retaining Pin 8 Barrel 50 Rotating Head Pin 8 Barrel 50 Rotating Head Pin 8 Front Sight 51 Bolt Handle Detent Ball 9 Forend 52 Bolt Handle Detent Ball 9 Forend 52 Bolt Handle Spring 9 Forend 52 Bolt Handle Spring 9 Forend 53 Bolt Handle Retaining Pin 8 Mag Follower 54 Rotating Head Spring 9 Forend 8 Retainer 54 Rotating Head Spring 9 Extractor 9 Forend 8 Retainer 55 Extractor 5 Forend 8 Retaining Spring 9 Forend 8 Extractor 5 Forend 8 Rotating Head 9 Forend 8 Retaining Spring 9 Forend 8 Extractor Forend 9 Forend Swivel Nut 6 Forend Swivel Nut 6 Carrier through bushing 9 Magazine Cap 6 Cartridge Dropper Cartridge Dropper Cartridge Stop 9 Forend Swivel 6 Safety Spring 8 Safety Spring Pin 9 Rotating Extractor 9 Forend Swivel 6 Safety Spring Betent Plunger 9 Forend Swivel 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Spring 6 Safety Spring Betent Plunger 9 Forend 5 Spring 6 Spring	3	Ejector Spring	46	Firing Pin Spring
Ejector Retaining Screw 8	4	Ejector	47	Bolt
Front Sight Front	5	Barrel Extension	48	Bolt Handle
8 Front Sight 51 Bolt Handle Detent Ball 9 Forend 52 Bolt Handle Spring 10 Forend Forend 52 Bolt Handle Spring 53 Bolt Handle Spring 54 Rotating Head Spring 54 Rotating Head Spring 55 Extractor 56 Extractor 57 Rotating Head Spring 55 Extractor 57 Rotating Head Spring 56 Extractor Spring 57 Rotating Head 58 Extractor Retaining Spring 58 Extractor Retaining Pin 57 Rotating Head 58 Rotating Head 59 Prigger Guard 59 Prigger Guard 50 Hammer 50 H	6	Ejector Retaining Screw	49	Firing Pin Retaining Pin
9 Forend 10 Forend Receiver Guide 11 Mag Follower 12 Magazine Tube 13 Magazine Tube 14 Mag Callower 15 Extractor 16 Mag Cap Retaining Spring Plunger 17 Mag Cap Retaining Spring Plunger 18 Magazine Limiter 19 Magazine Limiter 19 Magazine Limiter 19 Magazine Limiter 19 Magazine Cap 10 Hammer 10 Hammer 11 Magazine Spring Screw 11 Magazine Limiter 12 Magazine Limiter 13 Magazine Cap 14 Magazine Cap 15 Magazine Cap 16 Carridge Oropper 17 Magazine Spring 18 Forend Swivel 19 Magazine Spring 19 Magazine Spring 10 Forend Swivel 10 Gartridge Latch 10 Gartridge Latch 10 Gartridge Latch 11 Gartridge Latch 12 Cartridge Latch Pin 12 Cartridge Stop Spring 13 Cartridge Stop Spring 14 Cartridge Latch Pin 15 Cartridge Stop Spring 16 Gartridge Latch Spring 17 Safety Spring Beteint Plunger 18 Recoil Spring Guide Cap 19 Recoil Spring Guide Cap 20 Recoil Spring Guide Cap 21 Cartridge Latch Spring 22 Cartridge Latch Spring 23 Recoil Plunger Internal Buffer 24 Cartridge Latch Spring 25 Cartridge Stop Pin 26 Recoil Plunger Internal Buffer 27 Safety Spring Retaining Pin 28 Recoil Plunger Internal Buffer 29 Recoil Plunger Internal Buffer 20 Recoil Plunger Internal Buffer 21 Recoil Plunger Internal Buffer 22 Sear Return Spring Tube 23 Recoil Plunger Internal Buffer 24 Carrier Latch Connection Pin 25 Stock 26 Carrier Latch Connection Pin 26 Stock Holding Washer 27 Carrier Bushing Retaining Spring 28 Stock Holding Washer 29 Stock Holding Nut 20 Carrier Latch Spring Guide 21 Carrier Latch Spring Guide 22 Carrier Latch Spring Guide 23 Stock Holding Nut 24 Carrier Latch Spring Guide 25 Carrier Latch Spring Guide 26 Carrier Latch Spring Guide 27 Carrier Latch Spring Guide 28 Stock Holding Nut 29 Stock Washer 30 Stock Holding Nut 30 Recoil Pad Screw 31 Tigger Group Receiver Pin 42 Stock Swivel	7	Barrel	50	Rotating Head Pin
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14Mag Cap Retaining Spring Plunger57Rotating Head15Mag Cap Retaining Spring58Extractor Retaining Pin16Mag Cap Retaining Spring Screw59Trigger Guard17Magazine Limiter60Hammer18Forend Swivel Nut61carrier through bushing19Magazine Cap62Cartridge Dropper20Forend Swivel63Cartridge Dropper Latch Spring21Magazine Spring64Safety22Cartridge Bropper Latch Spring65Trigger Pin23Cartridge Stop66Safety Spring Retaining Pin24Cartridge Stop Spring68Safety Spring Detent Plunger25Cartridge Stop Spring68Safety Spring Detent Plunger26Cartridge Stop Pin69Trigger27Cartridge Latch Spring70Sear28Recoil Spring Guide71Sear Return Spring Retaining Pin29Recoil Spring Guide Cap72Sear Return Spring Plunger30Recoil Plunger Internal Spring74Trigger Return Spring31Recoil Plunger Internal Buffer75Hammer Spring Tube33Recoil Plunger Internal Buffer Retaining Nut76Hammer Spring34Recoil Spring77Carrier Latch Connection Pin35Stock78Carrier Bushing Retaining Spring36Stock Holding Washer80Carrier38Stock Holding Nut82Carrier Latch Spring </td <th>12</th> <td>Magazine Tube</td> <td>55</td> <td>Extractor</td>	12	Magazine Tube	55	Extractor
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16Mag Cap Retaining Spring Screw59Trigger Guard17Magazine Limiter60Hammer18Forend Swivel Nut61carrier through bushing19Magazine Cap62Cartridge Dropper20Forend Swivel63Cartridge Dropper Latch Spring21Magazine Spring64Safety22Cartridge Latch65Trigger Pin23Cartridge Stop66Safety Spring Retaining Pin24Cartridge Latch Pin67Safety Spring Detent Plunger25Cartridge Stop Spring68Safety Spring26Cartridge Stop Pin69Trigger27Cartridge Latch Spring70Sear28Recoil Spring Guide71Sear Return Spring Retaining Pin29Recoil Spring Guide Cap72Sear Return Spring Retaining Pin29Recoil Plunger73Sear Return Spring Plunger31Recoil Plunger Internal Buffer75Hammer Spring Tube32Recoil Plunger Internal Buffer Retaining Nut76Hammer Spring Tube34Recoil Spring77Carrier Latch Connection Pin35Stock78Carrier Latch Connection Pin36Stock Holding Washer80Carrier Latch Spring Guide37Stock Holding Lock Washer81Carrier Latch Spring38Stock Holding Lock Washer81Carrier Latch Spring40Recoil Pad83Trigger Group Receiver Pin41 </td <th>14</th> <td>Mag Cap Retaining Spring Plunger</td> <td>57</td> <td>Rotating Head</td>	14	Mag Cap Retaining Spring Plunger	57	Rotating Head
17 Magazine Limiter 18 Forend Swivel Nut 19 Magazine Cap 20 Forend Swivel 21 Magazine Spring 22 Cartridge Dropper 23 Cartridge Latch 24 Cartridge Latch 25 Cartridge Stop 26 Safety Spring Retaining Pin 26 Cartridge Stop 27 Cartridge Stop Spring 28 Cartridge Stop Spring 29 Cartridge Stop Spring 20 Cartridge Stop Spring 21 Cartridge Latch Pin 22 Cartridge Latch Pin 23 Cartridge Stop Spring 24 Cartridge Stop Spring 26 Cartridge Stop Spring 27 Cartridge Stop Spring 28 Recoil Spring Guide 29 Recoil Spring Guide 29 Recoil Spring Guide T1 Sear Return Spring Retaining Pin 29 Recoil Plunger Internal Spring 30 Recoil Plunger Internal Spring 31 Recoil Plunger Internal Buffer 32 Recoil Plunger Internal Buffer 33 Recoil Plunger Internal Buffer 34 Recoil Plunger Internal Buffer T5 Hammer Spring Tube 35 Stock 46 Carrier Latch Connection Pin 47 Carrier Latch Connection Pin 48 Stock Holding Washer 49 Stock Holding Washer 40 Recoil Pad 41 Recoil Pad 41 Recoil Pad Screw 42 Stock Swivel	15	Mag Cap Retaining Spring	58	Extractor Retaining Pin
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22Cartridge Latch65Trigger Pin23Cartridge Stop66Safety Spring Retaining Pin24Cartridge Latch Pin67Safety Spring Detent Plunger25Cartridge Stop Spring68Safety Spring26Cartridge Latch Spring70Sear27Cartridge Latch Spring70Sear28Recoil Spring Guide71Sear Return Spring Retaining Pin29Recoil Spring Guide Cap72Sear Return Spring Plunger30Recoil Plunger73Sear Return Spring Plunger31Recoil Plunger Internal Spring74Trigger Return Spring Tube32Recoil Plunger Internal Buffer75Hammer Spring Tube33Recoil Plunger Internal Buffer Retaining Nut76Hammer Spring Tube34Recoil Spring77Carrier Latch Connection Pin35Stock78Carrier Latch Connection Pin36Stock Internal Retaining Block79carrier Bushing Retaining Spring37Stock Holding Washer80Carrier38Stock Holding Lock Washer81Carrier Latch Spring39Stock Holding Nut82Carrier Latch Spring40Recoil Pad83Trigger Group Receiver Pin41Recoil Pad84Mobil Choke42Stock Swivel84Mobil Choke	20	Forend Swivel	63	Cartridge Dropper Latch Spring
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24 Cartridge Latch Pin 25 Cartridge Stop Spring 26 Cartridge Stop Pin 27 Cartridge Latch Spring 28 Recoil Spring Guide 29 Recoil Spring Guide Cap 30 Recoil Plunger Internal Spring 31 Recoil Plunger Internal Buffer 32 Recoil Spring Guide 33 Recoil Plunger Internal Buffer 34 Recoil Spring 36 Recoil Spring 37 Trigger Return Spring 38 Recoil Plunger Internal Buffer 39 Recoil Plunger Internal Buffer 30 Recoil Plunger Internal Buffer 31 Recoil Plunger Internal Buffer 32 Recoil Plunger Internal Buffer 33 Recoil Plunger Internal Buffer Retaining Nut 34 Recoil Spring 35 Stock 36 Stock Internal Retaining Block 37 Stock Holding Washer 38 Stock Holding Washer 39 Stock Holding Nut 40 Recoil Pad 40 Recoil Pad 41 Recoil Pad 41 Recoil Pad Screw 42 Stock Swivel	22	Cartridge Latch	65	Trigger Pin
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Recoil Spring Guide Recoil Spring Guide Cap Recoil Spring Guide Cap Recoil Spring Guide Cap Recoil Plunger Recoil Plunger Recoil Plunger Internal Spring Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Retaining Nut Recoil Spring Stock Recoil Spring Stock Holding Washer Recoil Pad Recoil Pad Recoil Pad Screw Recoil Pad	26	Cartridge Stop Pin	69	Trigger
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Recoil Plunger Recoil Plunger Internal Spring Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Retaining Nut Recoil Spring Recoil Stock Recoil Stock Recoil Stock Recoil Stock Recoil Stock Internal Retaining Block Recoil Stock Holding Washer Recoil Stock Holding Lock Washer Recoil Pad Recoil Pad Recoil Pad Recoil Pad Screw	28	Recoil Spring Guide	71	Sear Return Spring Retaining Pin
Recoil Plunger Internal Spring Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Recoil Plunger Internal Buffer Retaining Nut Recoil Spring Recoil Spring Recoil Spring Recoil Stock Recoil Spring Recoil Stock Recoil Stock Recoil Stock Recoil Stock Recoil Stock Recoil Stock Recoil Retaining Block Recoil Stock Internal Retaining Block Recoil Retaining Block Recoil Pad Recoil Pad Recoil Pad Recoil Pad Recoil Pad Screw	29	Recoil Spring Guide Cap	72	Sear Return Spring
Recoil Plunger Internal Buffer Recoil Spring Recoil Stock Recoil Stock Recoil Stock Recoil Stock Recoil Retaining Block Recoil Retaining Block Recoil Retaining Block Recoil Retaining Block Recoil Pad Recoil Pad Recoil Pad Recoil Pad Recoil Pad Stock Recoil Pad Stock Swivel Recoil Pad Stock Swivel Recoil Recoil Pad Stock Swivel	30	Recoil Plunger	73	Sear Return Spring Plunger
Recoil Plunger Internal Buffer Retaining Nut Recoil Spring Trigger Group Receiver Pin Recoil Pad Recoil Plunger Internal Buffer Retaining Nut Recoil Spring Track Recoil Spring Track Recoil Stock Recoil Pad Recoil Pad Recoil Pad Stock Swivel	31	Recoil Plunger Internal Spring	74	Trigger Return Spring
Recoil Spring Stock Stock Stock Internal Retaining Block Stock Holding Washer Stock Holding Lock Washer Stock Holding Nut Recoil Pad Recoil Pad Recoil Pad Screw Stock Swivel 70 Carrier Latch Connection Pin 78 Carrier Latch 80 Carrier Carrier Latch Spring Guide Carrier Latch Spring Guide 82 Carrier Latch Spring 83 Trigger Group Receiver Pin 84 Mobil Choke	32	Recoil Plunger Internal Buffer	75	Hammer Spring Tube
Stock 78 Carrier Latch 79 Carrier Bushing Retaining Spring 80 Carrier Stock Holding Washer 81 Carrier Latch Spring Guide 82 Carrier Latch Spring Guide 83 Trigger Group Receiver Pin 84 Mobil Choke 85 Stock Swivel 84 Mobil Choke 85 Stock Swivel 85 Stock Swivel 86 Stock Swivel 87 Stock Swivel 88 Carrier Latch Spring Guide 88 Stock Swivel 89 St	33	Recoil Plunger Internal Buffer Retaining Nut	76	Hammer Spring
Stock Internal Retaining Block Stock Holding Washer Stock Holding Lock Washer Stock Holding Nut Recoil Pad Recoil Pad Screw Stock Swivel 79 carrier Bushing Retaining Spring 80 Carrier 81 Carrier Latch Spring Guide 82 Carrier Latch Spring 83 Trigger Group Receiver Pin 84 Mobil Choke	34	Recoil Spring	77	Carrier Latch Connection Pin
Stock Holding Washer Stock Holding Lock Washer Stock Holding Nut Recoil Pad Recoil Pad Screw Stock Swivel 80 Carrier Carrier Latch Spring Guide Carrier Latch Spring Carrier Latch Spring Rational Recoil Pad Recoil Pad Screw Stock Swivel	35	Stock	78	Carrier Latch
Stock Holding Lock Washer Stock Holding Nut Recoil Pad Recoil Pad Screw Stock Swivel 81 Carrier Latch Spring Guide 82 Carrier Latch Spring 83 Trigger Group Receiver Pin 84 Mobil Choke	36	Stock Internal Retaining Block	79	carrier Bushing Retaining Spring
Stock Holding Nut Recoil Pad Recoil Pad Screw Stock Swivel 82 Carrier Latch Spring Trigger Group Receiver Pin 84 Mobil Choke	37	Stock Holding Washer	80	Carrier
40 Recoil Pad 83 Trigger Group Receiver Pin 41 Recoil Pad Screw 84 Mobil Choke 42 Stock Swivel	38	Stock Holding Lock Washer	81	Carrier Latch Spring Guide
41 Recoil Pad Screw 42 Stock Swivel 84 Mobil Choke	39	Stock Holding Nut	82	Carrier Latch Spring
42 Stock Swivel	40	Recoil Pad	83	Trigger Group Receiver Pin
	41	Recoil Pad Screw	84	Mobil Choke
43 Action Bar	42	Stock Swivel		
	43	Action Bar		
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CLEANING & MAINTENANCE

WARNING: Make sure the firearm is unloaded.

- 1. Make sure the broad, polished finely fitting mating surface of a the breech block and receiver is especially clean and lightly oiled with high quality gun oil. Do not use silicone, lanolin or WD-40.
- 2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches.

IMPORTANT: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels without having a choke tube installed.

Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove.

Never fire your gun without choke tubes completely tighten in barrels. Do not over tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not squirt or pour oil into the mechanism because it may hamper proper functioning and will soak into the wood.

After extended periods of heavy use, your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.

3. Care for your wood stock and forearm the same way you would a piece of furniture with the same finish.

STORAGE

- 1. Clean thoroughly and oil your firearm before storage.
- 2. Store the firearm in a case to prevent scratches and dents.
- 3. Store your firearm in a dry place to prevent corrosion.
- 4. Store the firearm away from children and in a place where it cannot be obtained by those unauthorized to use it.
- 5. Always store firearm unloaded and separately from and ammunition.



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